

SHRIKANT AUTO CR SCRAP



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POSCO
MAHARASHTRA STEEL

Mill Test Certificate

Certificate No. : 210209-FC13AN-0037-0001
Date of Issue : Feb., 10, 2021

Order No. : I3S2284596

PO No. : I3S2284596

Supplier : ANUSAYA AUTO PRESS PARTS PVT LTD

Commodity : COLD ROLLED COIL

Customer : ANUSAYA AUTO PRESS PARTS PVT LTD

Spec & Type : ISC410LA/CRSS4011 S5

IS 513 PART2

CML-7700129012

Spec & Type : ISC410LA/CRSS4011 S5																
Size	Product No.	Quantity	Weight (kg)	Heat No.	Position	Tensile Test			Division	Chemical Composition						
						YP (MPa)	TS (%)	EL (%)		C (%)	Si (%)	Mn (%)	P (%)	S (%)	Nb (%)	Sn-Al (%)
1.20x950xC	I3D37482B	1	11,780	SQ31962_0	B	395	486	32	L	0.0778	0.148	0.892	0.0201	0.0030	0.024	0.028
*** Sub Total (010) ***		1	11,780 (kg)			< Not Welded >										
*** Grade Total ***		1	11,780 (kg)													
*** Grand Total ***		1	11,780 (kg)													
*** Last Item ***																
02010513																

02010513

* Position - T : Top, M : Middle, B : Bottom
* Tensile Test, Direction : Transversal, Gauge Length : 80mm(Rectangular),
YP Method : Low Point
* Division - L : Ladle Analysis

We hereby certify that the material hereby has been made in accordance with the order and as per IS 513 PART2 specification.
Material Confirms to all the necessary requirements of IS 513 PART2.
The material supplied conforms to the standard rolling tolerance's.
This material is fine grained steel.

Legal sanction can be imposed on forging. Improper use of product can cause safety issues.

Surveyor To :

Yong Hae Back

Mill Test Certificate

Certificate No. : 210208-FCI3AN-0075-0001
Date of Issue : Feb., 10, 2021

Order No. : I3S2284472

Supplier : ANUSAYA AUTO PRESS PARTS PVT LTD

PO No. : I3S2284472

Commodity : COLD ROLLED COIL

Customer : ANUSAYA AUTO PRESS PARTS PVT LTD

Spec & Type : CR2 / IS-CR2-D



Size	Product No.	Quantity	Weight (kg)	Heat No.	Position	Tensile Test			Hardness HRB	Base Metal Bend Test	Erichsen (mm)	Division	Chemical Composition					
						YP (N)	TS (%)	EL (%)					C (%)	Si (%)	Mn (%)	P (%)	S (%)	N (ppm)
1.5x1250xC	I3D42972AA	1	5,720	20304448_20	B	199	333	47	46.1	Good	12.2	L	0.0450	0.009	0.228	0.0075	0.0042	59
1.5x1250xC	I3D42972AB	1	5,540	20304448_20	B	199	333	47	46.1	Good	12.2	L	0.0450	0.009	0.228	0.0075	0.0042	59
*** Sub Total (D10) ***		2	11,260 (kg)			< Not Welded >												
*** Grade Total ***		2	11,260 (kg)															
*** Grand Total ***		2	11,260 (kg)															

=== Last Item ===

02010514
02010515

* Position - T : Top, M : Middle, B : Bottom
* Tensile Test, Direction : Transversal, Gauge Length : 50mm(Rectangular),
YP Method : 0.2% off-set
* Division - L : Ladle Analysis

We hereby certify that the material hereby has been made in accordance with the order and as per IS 513 PART1 specification.
Material Confirms to all the necessary requirements of IS 513 PART1.
The material supplied conforms to the standard rolling tolerance's.

Legal sanction can be imposed on forging. Improper use of product can cause safety issues.

Surveyor To :

Yong Hae Baek

Mill Test Certificate

Certificate No. : 210211-FCI3AN-0063-0001
Date of Issue : Feb., 12, 2021

Order No. : I3S2285099

PO No. : I3S2285099

Supplier : ANUSAYA AUTO PRESS PARTS PVT LTD

Commodity : COLD ROLLED COIL

Customer : ANUSAYA AUTO PRESS PARTS PVT LTD

Spec & Type : CR2 / IS-CR2-D



Size	Product No.	Quantity	Weight (kg)	Heat No.	Position	Tensile Test				Hardness HRB	Base Metal Bend Test	Erichsen (mm)	Division	Chemical Composition					
						YP (N/mm ²)	TS (N/mm ²)	EL (%)						C (%)	Si (%)	Mn (%)	P (%)	S (%)	N (ppm)
0.96x1250xC	I3D49407A	1	11,620	20304553_21	B	196	328	46		45.8	Good	10.8	L	0.0374	0.012	0.227	0.0072	0.0035	47
*** Sub Total (010) ***		1	11,620 (kg)			< Not Welded >													
*** Grade Total ***		1	11,620 (kg)																
*** Grand Total ***		1	11,620 (kg)																
=== Last Item ===																			

020/0511

* Position - T : Top, M : Middle, B : Bottom
* Tensile Test, Direction : Transversal, Gauge Length : 50mm(Rectangular),
YP Method : 0.2% off-set
* Division - L : Ladle Analysis

We hereby certify that the material hereby has been made in accordance with the order and as per IS 513 PART1 specification.
Material Confirms to all the necessary requirements of IS 513 PART1.
The material supplied conforms to the standard rolling tolerance's.

Legal sanction can be imposed on forging. Improper use of product can cause safety issues.

Surveyor To :

Yong Hae Baek

Milk Test Certificate

Certificate No. : 210209-FCI3AN-0037-0002
Date of Issue : Feb., 09, 2021

Order No. : I3S2284596

Supplier : ANUSAYA AUTO PRESS PARTS PVT LTD

Customer : ANUSAYA AUTO PRESS PARTS PVT LTD

PO No. : I3S2284596

Commodity : COLD ROLLED COIL

Spec & Type : CR4/CR SP EDDSS4011S2

IS 513 PART 1
CM/L-7700005313

Size	Product No.	Quantity	Weight (kg)	Heat No.	Position	Tensile Test			Strain Hardening Coefficient Test	Plastic Anisotropy Test	Roughness Ra	Division	Chemical Composition				
						YP (MPa)	TS (%)	EL (%)					C (%)	Si (%)	Mn (%)	P (%)	S (%)
0.67x1530xC	I3D48878A	1	12,410	SQ30126_0	B	153	284	43	0.24	2.80	0.96	L	0.0015	0.001	0.079	0.0093	0.0038
*** Sub Total (040) ***		1	12,410 (kg)			< Not Welded >											
*** Grade Total ***		3	33,970 (kg)														
*** Grand Total ***		3	33,970 (kg)														

02010506

* Position - T : Top, M : Middle, B : Bottom
* Tensile Test, Direction : Transversal, Gauge Length : 80mm (Rectangular), YP Method : Upper Point
* Strain hardening coefficient N test classification : Elongation 4%-Ag
* Division - L : Ladle Analysis

We hereby certify that the material hereby has been made in accordance with the order and as per IS 513 PART1 specification.
Material Confirms to all the necessary requirements of IS 513 PART1.
The material supplied conforms to the standard rolling tolerance's.

Legal sanction can be imposed on forging. Improper use of product can cause safety issues.

Surveyor To :

Yong Hae Back